



Model RK

Pneumatic Deadweight Tester

Pressure Range

- 4 to 1614" H₂O
- 1 to 300 psi
- 1 to 2011 kPa
- 10 to 4010 cm H₂O
- 1 to 112" Hg
- 0.01 to 20 Bar
- 0.01 to 20 kg/cm²

Accuracy

to $\pm 0.015\%$ of Indicated reading
Accuracy $\pm 0,025$ and $0,05\%$ is also available

Repeatability

$\pm 0,005\%$ of indicated reading

Special Calibrations/Local Gravity

RK testers are supplied standard with masses calibrated to International Standard gravity of 980.665 gals. Local gravity calibration is available on all models.

Gas Industry Models

Standard testers in inH₂O or cmH₂O are calibrated reference water columns at 20°C (68°F) per ISA recommended practices. Calibration to reference water columns at 60°F per AGA standards is available.

Exceptional Performance and Safety Built-In

- Floating Ball Operation
- Self-Regulating
- Rugged Ceramic Measuring Ball
- Overhung Weight Carrier
- Non-Contaminating Test Fluid
- Closed Cover Operation
- Ball Valves for Inlet and Outlet
- Interchangeable Weights
- NIST Traceable

ISO 9001 Manufacturer

PRODUCT DESCRIPTION

The RK tester is a floating ball type, pneumatic deadweight tester. This model is engineered to offer user-friendly features, safe operation, and an optimal performance in the field or in the lab.

Self-regulating pressure standard

The AMETEK RK Pneumatic Deadweight Tester is a primary standard that produces a pressure by applying force (weight set) over area (the ceramic ball and nozzle). The RK tester is NIST traceable and accurate to $\pm 0.015\%$ using stainless steel weights calibrated to International standard gravity at 9,80665 cm/sec² or local gravity as specified. The RK tester is self-regulating with accuracy independent of the operator. The tester utilizes a virtually frictionless ceramic ball floating on a layer of air within a stainless steel cylinder. The RK tester features a quick-leveling system for field or lab setup. The unit may also be mounted on an optional tripod for more convenient setup. The tester may be operated with the cover opened or closed. Weights are located in foam-protective slots in the case.





FEATURES

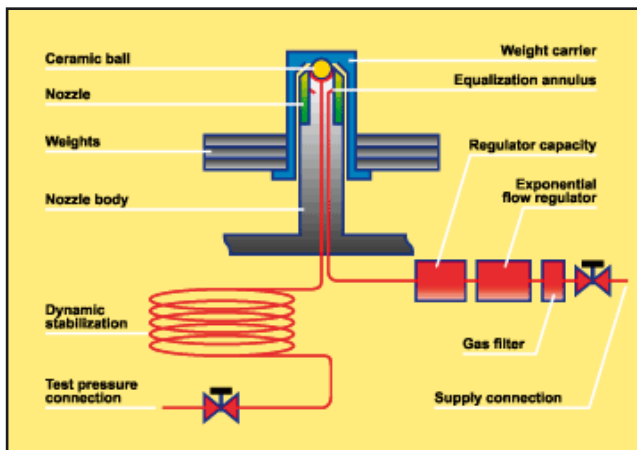
The following are some of the features and characteristics inherent to the AMETEK RK deadweight tester.

Floating Ball

While in operation, the RK tester's ball and weights float freely, supported only by a thin film of air which is virtually frictionless. This eliminates the necessity to rotate the weights during testing and allows the user to concentrate on the instrument calibration.

Self-Regulating

The instrument's built-in flow regulator automatically adjusts the input air flow to maintain the ball and weights in a float position. The regulator also compensates for variations in pressure from the air supply. These features eliminate the necessity of having to continually adjust the supply during the test and provides for an easy up and down scale calibration.



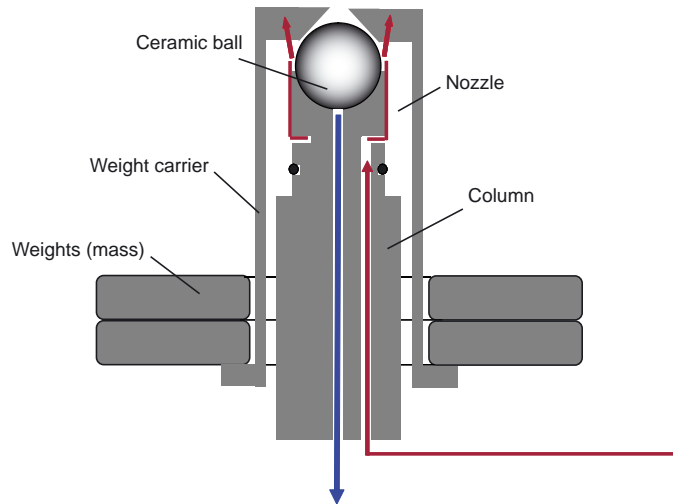
Overhung weight carriers

Another feature of Type T deadweight tester is the way that the weights are positioned on the carrier. M&G utilizes an overhung weight carrier design. This design employs a tube carrier that is positioned over the column and onto the piston driver. The center of gravity for the stack of weights is lowered, reducing side thrust and friction; which lengthens the life of the ball/nozzle and carrier. This also improves measurement accuracy.



Rugged Ceramic Measuring Ball

The floating ball is manufactured from aluminum oxide ceramic - a material with near-diamond hardness. The ball, unlike steel and carbide pistons, may be dropped on hard surfaces without damage.



Quick Setup and Operation

The setup for the RK tester is completed by simply connecting two tubes, - one for the supply and one for the unit-under-test, leveling the RK, and adding the appropriate weights. Operation is fast and efficient with no valves to adjust and no regulation needed between set points. Pressure regulators are not required if the air supply is within the tester's operational requirements.

Designed for field or lab use

The instrument's test fluid is Nitrogen or instrument quality air complying with the ISA Standard S7.3. This fluid is non-contaminating to virtually all processes, thus eliminating the need to clean instruments after calibration and before use.

Non-Contaminating Test Fluid

The RK tester is designed for precision and is accurate enough for lab use. However, the construction is rugged enough to allow for reliable field operation as well. The instrument includes a built-in tripod mounts. A tripod may be ordered separately.

Closed Cover Operation

The RK tester is designed to operate with the cover closed, thus eliminating the effects of wind during field operation.

Ball Valves

AMETEK floating ball testers, such as the RK tester, incorporate multi-position ball valves for both the inlet and outlet valve connections. These ensure trouble free operation that is both fast and efficient.



FUNCTIONAL SPECIFICATIONS

Model: RK
 Type:..... Pneumatic, ball type
 Pressure range: to 300 psi (20 bar) (model dependent)
 Accuracy (12 mo):to ±0.015% rdg
 Repeatability:.....±0.005% rdg
 Temperature coefficient: ±0.00167% of rdg/°C (@ on 23 °C)
 Increments (low - min):.....1 psi, 0.01 kg/cm², 0.01 bar,
1 kPa, 4 inH₂O, 10 cmH₂O, 1 inHg
 Increments (small): Small incremental weight sets available
 Gravity:980.665 gals (international standard)
or Local gravity (specify when ordering)
 Water column temp ref: 20°C (ISA) (standard)
 or 60°F (AGA) (optional) (specify when ordering)
 Weight sets:.....Single (as ordered)
 Pressure source:Nitrogen or instrument/shop air
(ISA quality standard 7.3)
 Supply pressure (max):31 bar / 450 psi
 Supply pressure (min):2.1 bar / 30 psi
 or 150% of desired output pressure
 Flow rate:..... 1 SCFH / 4 inH₂O output
60 SCFH / 300 psi output
 Test connections:..... 1/8" NPT
 Weight material:Stainless steel and
aluminum (small incremental weights)
 Ball material:.....Ceramic
 Engineering units:.....psi, kg/cm², bar, kPa,
inH₂O, cmH₂O, inHg
 Cases: 1 or 2 (model dependent)

PHYSICAL SPECIFICATIONS

Connections: 1/4-inch NPT female
 Weight:
 Tester only..... 8.2 - 14.3 kg / 18 to 31.5 lbs
 Weights 8.0 - 30 kg / 17.5 to 61.5 lbs
 Shipping dimensions (L x W xH):
 Tester38.1 x 24.1 x 20.3 cm / 15.0 x 9.5 x 8.0 in
 Weights21.6 x 30.5 x 29.2 cm / 8.5 x 12.0 x 11.5 in
 Configuration:..... Pneumatic deadweight
 Delivery:.....Tester base, weight set, manual,
 and NIST traceable certification

General Process Information for Calibrated Parts

- Local gravity values must be specified by customer in gals, cm/sec sec, or m/sec sec.
- Include serial number, accuracy, gravity, and model number of deadweight tester when ordering weight sets or calibrated parts.
- Masses for weights ordered separately, including tolerance, must be supplied by customer; unless combined with tester on same order.
- Calibrated parts may be made to archival data if requested on the purchase order.
- Calibrated parts are certified for physical dimension only (mass or area) and not for accuracy unless ordered with a new tester or the tester is returned for proper calibration of parts.
- RK weight set changes and additions require a matching weight carrier and/or conversion ring for the proper incremental output values.

Certification of Accuracy and Traceability

A Certification of Accuracy and Traceability to NIST is included with every AMETEK floating ball-type deadweight tester. An optional Certification of Accuracy with area, mass and intrinsic correction factors is available.



Notes: For ±0.015% testers, ±0.025% accuracy below 30" H₂O, 1 PSI, 7kPa, 100cm H₂O or 0.07 Bar. Gravity 980.665 Gals cm/sec² or user's local gravity when specified. H₂O (water column)models are calibrated to water at 68°F (20°C) but can be calibrated to water at 60°F.

Notes: Deadweight tester and deadweight gauge accuracy is expressed as "Percent of Indicated Pressure". A 1000 psi tester with an accuracy of ±0.01% of indicated pressure will have an allowable error of 0.1 psi at 10 psi, ±0.1 psi at 100 psi and ±1.0 psi at 1000 psi. Generally, deadweight testers are used only in the upper 90% of the range.

ORDERING INFORMATION

Model	Certified Range	Increment	W/C and Ball Output
RK-50	1 to 51 psi	1 psi	1 psi
RK-100	1 to 101 psi	1 psi	1 psi
RK-200	1 to 201 psi	1 psi	1 psi
RK-300	1 to 301 psi	1 psi	1 psi
RK-4M	0.01 to 4 kg/cm ²	0.01 kg/cm ²	0.01 kg/cm ²
RK-8M	0.01 to 8 kg/cm ²	0.01 kg/cm ²	0.01 and 0.02 kg/cm ²
RK-20M	0.01 to 20 kg/cm ²	0.01 kg/cm ²	0.01 and 0.02 kg/cm ²
RK-2B	0.01 to 2 bar	0.01 bar	0.01 bar
RK-4B	0.01 to 4 bar	0.01 bar	0.01 bar
RK-8B	0.01 to 8 bar	0.01 bar	0.01 and 0.02 bar
RK-12B	0.01 to 12 bar	0.01 bar	0.01 and 0.02 bar
RK-20B	0.01 to 20 bar	0.01 bar	0.01 and 0.02 bar
RK-200N	1 to 211 kPa	1 kPa	1 kPa
RK-400N	1 to 411 kPa	1 kPa	1 kPa
RK-800N	1 to 811 kPa	1 kPa	1 and 2 kPa
RK-1200N	1 to 1,211 kPa	1 kPa	1 and 2 kPa
RK-2000N	1 to 2,011 kPa	1 kPa	1 and 2 kPa
RK-100WC	4 to 104 inH ₂ O	1 inH ₂ O	4 inH ₂ O
RK-300WC	4 to 314 inH ₂ O	1 inH ₂ O	4 inH ₂ O
RK-600WC	4 to 614 inH ₂ O	1 inH ₂ O	4 inH ₂ O
RK-1100WC	4 to 1,114 inH ₂ O	1 inH ₂ O	4 inH ₂ O
RK-1600WC	4 to 1,614 inH ₂ O	1 inH ₂ O	4 inH ₂ O
RK-500CM	10 to 510 cmH ₂ O	10 cmH ₂ O	10 cmH ₂ O
RK-1000CM	10 to 1,010 cmH ₂ O	10 cmH ₂ O	10 cmH ₂ O
RK-2000CM	10 to 2,010 cmH ₂ O	10 cmH ₂ O	10 cmH ₂ O
RK-3000CM	10 to 3,010 cmH ₂ O	10 cmH ₂ O	10 cmH ₂ O
RK-4000CM	10 to 4,010 cmH ₂ O	10 cmH ₂ O	10 cmH ₂ O
RK-100H	1 to 112 inHg	0.1 inHg	1 inHg

Calibration Options

Model Suffix	Accuracy	Gravity	Data
NONE	±0.050% rdg (standard)	Standard or local gravity (specify)	None
-1B	±0.025% rdg (optional)	Standard or local gravity (specify)	None
-1A	±0.015% rdg (optional)	Standard or local gravity (specify)	None
/C	±0.050% rdg (standard)	Standard or local gravity (specify)	Yes
-1B/C	±0.025% rdg (optional)	Standard or local gravity (specify)	Yes
-1A/C	±0.015% rdg (optional)	Standard or local gravity (specify)	Yes

Accessories

Order no.	Description
RWS-.1WC	Aluminum weight set, Converts 1" H ₂ O units to 0.1" H ₂ O increments
RWS-.1	Aluminum weight set, Converts 1 Ppsi units to 0.1 PSIG increments
RWS-.1KPA	Aluminum weight set, Converts 1 kPa units to 0.1 kPa increments
RWS-.1CM	Aluminum weight set, Converts 10 cm H ₂ O units to 1 cm H ₂ O increments
RWS-.001B	Aluminum weight set, Converts 0.01 Bar units to 0.001 Bar increments
RWS-.001M	Aluminum weight set, Converts 0.01 kg/cm ² units to 0.001 kg/cm ²
K-1562	Tripod
1GT-99	Gauge pointer puller set

AMETEK[®]
CALIBRATION INSTRUMENTS

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AMETEK Calibration Instruments
is one of the world's leading manufacturers and developers of calibration instruments for temperature, pressure and process signals as well as for temperature sensors both from a commercial and a technological point of view.

JOFRA Temperature Instruments
Portable precision thermometers. Dry-block and liquid bath calibrators: 4 series, with more than 25 models and temperature ranges from -90° to 1205°C / -130° to 2200°F. All featuring speed, portability, accuracy and advanced documenting functions with JOFRACAL calibration software.

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A complete range of calibration equipment for temperature, pressure and signal, approved for marine use.

FP Temperature Sensors
A complete range of temperature sensors for industrial and marine use.

M&G Pressure Testers
Pneumatic floating-ball or hydraulic piston dead weight testers with accuracies to 0.015% of reading.

M&G Pumps
Pressure generators from small pneumatic "bicycle" style pumps to hydraulic pumps generating up to 1,000 bar (15,000 psi).

*...because calibration is
a matter of confidence*

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